

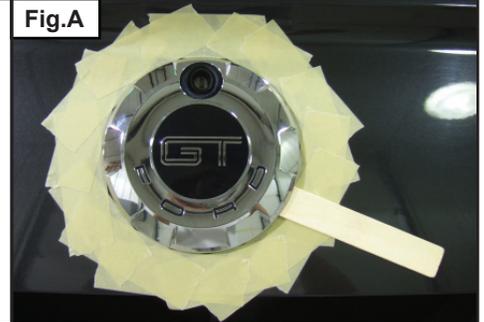
## Part # 7265 2005-2009 Ford Mustang Tail Light Conversion Kit

**Notice: These Parts are Non-Refundable if Altered in any way.  
You will not be able to open the trunk with your key after the tail light panel is installed it will have to be opened remotely with your key fob (key remote).**

**Step 1 Remove Emblem:**

Mask off the area around trunk emblem and use a sharpened paint stick or comparable tool to pry up under emblem to remove **as shown in Fig.A.** Circle around the emblem with paint stick until emblem is loose. After emblem is removed, pull out plastic clips in holes that assist holding the emblem in place. Peel off any remaining 2-sided tape and clean.

Fig.A



**Step 2 Remove Tail Lights:**

Remove your rear interior trunk panel and your tail lights. Retain the 11mm nuts as they will be reused for installing your new Cervini lights.

**Step 3 Transfer Rubber Trim:**

Remove factory rubber trim/weather stripping from the outer sides of your left and right tail lights. Install these trim pieces to the silver phillips screws in the same locations on the Cervini tail lights **as shown in Fig.B.**

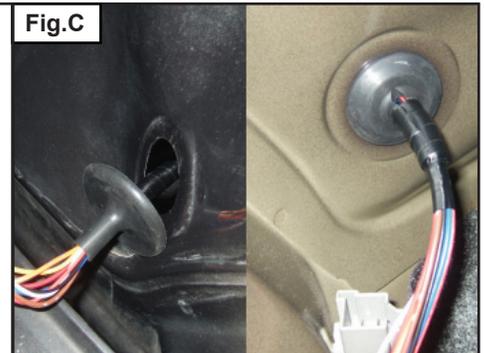
Fig.B



**Step 4 Installing Tail Light Housings:**

Run the wire harness through the hole in the rear body panel and pull the rubber boot/seal until it seats into place in the harness hole. **(This must seal tightly to ensure no water leakage into trunk!)** As shown in Fig. C. Install the tail lights. **Before tightening the bolts, push the tail lights inward (toward keyhole). While pushing them inward, tighten the bolts.**

Fig.C



**TOOL & MATERIALS LIST**

STANDARD 2" MASKING TAPE
SHARPENED PAINT STICK
11MM OR 7/16" DEEP SOCKET & RATCHET
SMALL FLATHEAD SCREWDRIVER
26 QUARTERS (25 CENT COINS)
2" BLUE PAINTERS TAPE
ISOPROPYL ALCOHOL (RUBBING ALCOHOL)
COTTON RAG

**PART # 7265**

QTY	DESCRIPTION	HARDWARE #
10	ZIP TIES	BLK/ZIPTIE
8	WASHER/SPACERS	TLC-SPACER
70"	1/2" 2-SIDED TAPE	VHB-1/2-70
13"	1/4" 2-SIDED TAPE	VHB-1/4-70
8"	WIRE LOOM	BLK-WIRELOOM

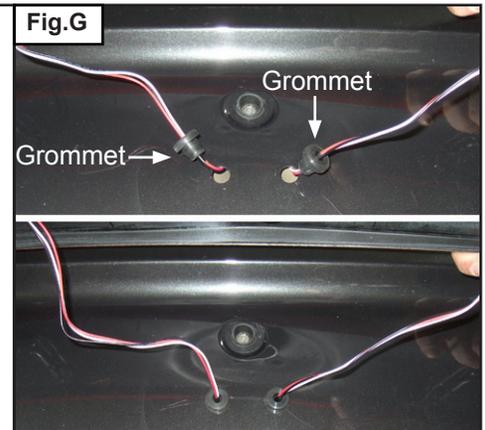


**Step 5 Applying 2-Sided Tape:**

Place the trunk light panel face down on a towel to protect the finish. Apply the 1/2" tape to the bottom and sides of the trunk light panel so its flush with the edge **as shown in Fig. D**. Leave a 1" space in the tape for water drainage **as shown in Fig. E**. Apply the 1/2" tape to the top of the trunk light panel leaving it a 1/4" away from the top edge **as shown in Fig F**. **Press Down Firmly**. The Trunk Light Panel & 2-sided tape must be stored at 72° or greater for 24 hours before applying tape. **DO NOT REMOVE THE 2-SIDED TAPE BACKING AT THIS TIME!**

**Step 6 Installing the Trunk Light Panel:**

Clean the perimeter of the trunk where the 2-sided tape will come into contact using Rubbing Alcohol (Isopropyl Alcohol). Remove the plastic panel covering the latch area on the trunk. While holding the light panel away from the trunk, insert the wire harnesses through the holes in the trunk, feeding them upward toward the third brake light. Insert the rubber grommets for left and right sides in place **as a shown in Fig. G**. **(This must seal tightly to ensure no water leakage into trunk!)**



**Step 7 Temporarily Mount Trunk Light Panel:**

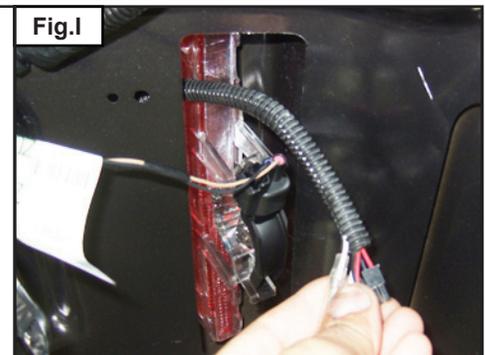
To temporarily hold the trunk light panel in place, **(Set the panel evenly from side to side with the left and right light buckets, then even up with the bottom edge of the trunk.)** wrap a piece of 2" masking tape tightly from the light to the inner side of the trunk on both the left & right sides **as shown in Fig. H**.



**DO NOT REMOVE 2-SIDED TAPE BACKING AT THIS TIME!**

**Step 8 Install Wire Loom:**

Install the wire loom provided in the hardware packet to protect the wires from the sharp metal edges **as shown in Fig. I**.



**Step 9 Routing The Wire Harness:**

Route the two tail light wire extensions using the black zip ties as shown in Fig. J. (Wire extensions are labeled driver and passenger) Bundle the loose wires along side of the third brake light with one of the black zip ties. Run the remainder of the wire extension behind the passenger side trunk interior panel and continue along the rear body panel to the light housings. Make sure all wiring connections are made and close the trunk.



**Step 10 Test Light Functions:**

**VEHICLE MUST BE RUNNING TO TEST LIGHT FUNCTIONS!**

At this time the light functions can be tested. Test the brake, driver turn signal, passenger turn signal, flashers and parking lights for proper function. (This is a sequential tail light kit.) If any of the functions do not work, check all wire connections to confirm a secure connection. If tail lights malfunction, contact Cervini's at 1-800-488-6057.

**Step 11 Gap Spacing:**

You will need 26 quarters (25 cent coins). They will be used as thickness gauges for gap spacing. Make two stacks of 5 quarters and four stacks of 4 quarters. Tape each stack together with ONLY ONE WRAP of masking tape. Tape each stack of quarters in the locations as shown in Fig. K. Slowly close the trunk, if the quarters rub, peel back the tape that was applied in step 8 (do not remove the tape) just enough to allow the tail light trunk panel to slide left to right. This should allow you to close the trunk with the quarters fitting snug. Because every car is not the same you may only need 3 quarters with 2 or 3 wraps of tape.

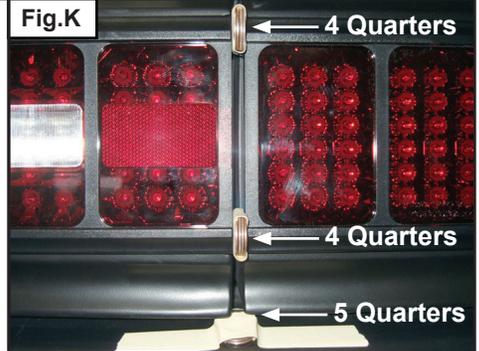


Fig.L

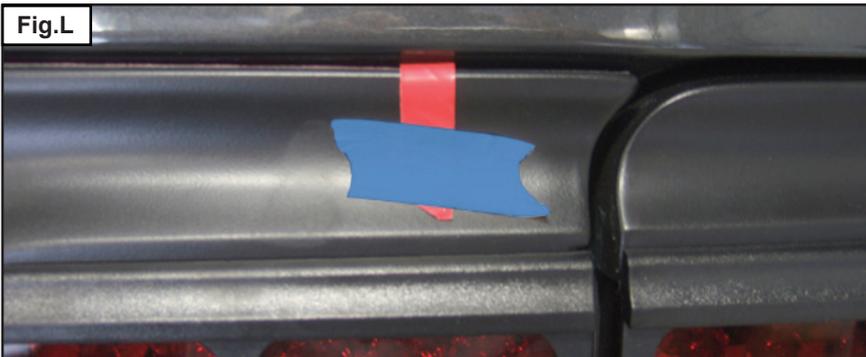


Fig.L1



**Step 12 Installing Tail Light Trunk Panel:**

Your car must be kept at 72° or greater for 24 hours before applying the tail light trunk panel.

**DO NOT REMOVE 2-SIDED TAPE BACKING AT THIS TIME!**

It's best to have two people for this step. Pull the tail light trunk panel away from the trunk (do not remove it because wires are attached). Once again clean the perimeter of the trunk with isopropyl alcohol (rubbing alcohol) where the 2 sided tape will contact. Peel back approximately two inches of the 2-sided tape backing from each corner, as shown in Fig. L1. and tape it to the front of the tail light trunk panel using blue low adhesive painters tape as shown in Fig. L.

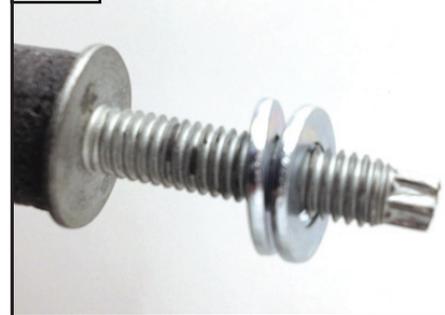
**Step 13 | Aligning Tail Light Trunk Panel:**

With the top tilted away so it **DOES NOT MAKE CONTACT** with the trunk, set the bottom of the trunk light panel on the stack of 5 quarters taped to the bumper. **DO NOT LET IT MAKE CONTACT WITH THE TRUNK YET**. Slowly tilt the top of the trunk tail light panel toward the trunk until it's beyond the stack of 4 quarters, then **SLOWLY** slide the panel all the way in until all four corners make **LIGHT CONTACT (do not push hard)**. Inspect your gaps if you need to re-align, do it now as the tape has only made light contact and you can still pull the tail light panel off and reposition it. When you are satisfied with the alignment, you can remove the remainder of the 2-sided tape backing and **FIRMLY PRESS** the trunk light panel into place. **Continue to keep your car at 72° or greater and do not drive it for 24 hours after installation. This allows the 2-side tape to cure without vibration. If this is not followed properly the tail light panel will not adhere properly.**

**Step 14 | Aligning Tail Light Housing:**

Take note of how the large tail light aligns with the small tail light. By adding or removing up to 3 of the supplied washers to the tail light housing studs **as shown in Fig. M**. You can tilt the tail light housing up & down, and left to right until optimum alignment and spacing is achieved.

Fig.M

**Step 15 | Re-Install Emblem:**

Clean the rear of the GT badge with isopropyl alcohol and install the 1/4" 2-sided tape **as shown in Fig. N**, then install to the trunk light panel. (Factory plastic locaters must be used to align the badge center to the panel.)

Fig.N

